

Remarkable enhancing effect of carbon dioxide on the conversion of methane to C₂ hydrocarbons using praseodymium oxide

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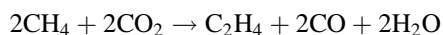
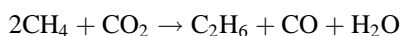
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The presence of carbon dioxide remarkably enhanced the conversion of methane to ethane over praseodymium oxide in the absence of gaseous oxygen at 500–650 °C. CO was simultaneously formed from CO₂ accompanying the conversion of methane. The oxygen vacancies in praseodymium oxide were suggested to play key roles in this low-temperature reaction.

Keywords: methane, carbon dioxide, oxygen vacancies, praseodymium oxide

1. Introduction

The activation and utilization of both CH₄ and CO₂ have attracted much attention in recent years. As for direct transformation of CH₄, the oxidative coupling of CH₄ has been studied extensively, and a large variety of catalysts have been reported [1–3]. However, the formation of CO₂, the most undesirable by-product, seems unavoidable using any kind of catalyst. Our approach is to use CO₂ as the oxidant instead of O₂. CO will be the only by-product and high selectivity to C₂ hydrocarbons may be expected. In this case, the activation of CO₂ is required. Thermodynamical calculations for following overall reactions show that the equilibrium conversion of CH₄ to C₂ hydrocarbons can reach 12% (6% for C₂H₆ and 6% for C₂H₄) at 600 °C (reactant mixture of CH₄/CO₂ = 2):



Aika and coworkers [4,5] reported that CO₂ showed a positive role in the formation of C₂ hydrocarbons in the oxidative coupling of CH₄ over a PbO–MgO catalyst, but the reaction could not proceed in the absence of O₂. Previous studies in our laboratory showed that, among 30 metal oxides, praseodymium (Pr) oxide was specific for the conversion of CH₄ into C₂ hydrocarbons by CO₂ in the absence of O₂ at 850 °C [6,7]. Very recently, we have found that C₂ hydrocarbons (mainly C₂H₆) can be obtained with a considerable amount even at 500–650 °C in a temperature-programmed reaction of CH₄ and CO₂ over Pr oxide. The purpose of this work is to investigate the effect of CO₂ on this low-temperature reaction and to clarify the role of oxygen vacancies in Pr oxide.

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2. Experimental

Pr oxide was prepared by thermal decomposition of the corresponding nitrate in a He flow (200 ml min^{−1}) at 850 °C. The reaction of CH₄ and CO₂ was carried out using a conventional fixed-bed flow reactor (quartz tube) operated at atmospheric pressure. For a standard pretreatment, the oxide (2.0 g) was first calcined in the reactor in an air flow (100 ml min^{−1}) at 850 °C for 1 h. Then, the remaining air was purged with high-purity He (>99.9999%, 100 ml min^{−1}), and the reactor was cooled to 400 °C in the same atmosphere. The mixture of CH₄ (>99.999%) and CO₂ (>99.99%) was passed over the pretreated oxide at 400–850 °C using a temperature-programmed manner at a rate of 2 K min^{−1}. The products were analyzed by a high-speed gas chromatograph (M-200D, Microsensor Technology, Inc.).

3. Results and discussion

Figure 1 shows the effect of partial pressure of CO₂, denoted as *P*(CO₂), on the rate of C₂ formation and CH₄ concentration in the effluent. Figure 1(A) reveals that C₂ hydrocarbons are formed at two different temperature ranges, 500–650 °C and >700 °C. The high-temperature C₂ formation at ≥800 °C has been reported so far [7]. A small amount of C₂ hydrocarbons (C₂H₆ alone) was observed at 500–650 °C in the absence of CO₂. This must be due to the conversion of CH₄ by the lattice oxygen of Pr oxide. The presence of CO₂ greatly increased the rate of C₂ formation. The rates at around 600 °C were comparable to or higher than those at 850 °C, and C₂ yield at 600 °C reached 2.3% (C₂H₆ 2.1%, C₂H₄ 0.2%) at *P*(CO₂) of 70.7 kPa. As seen in figure 1(B), the change in CH₄ concentration corresponded well to the profiles of the low temperature C₂ formation.

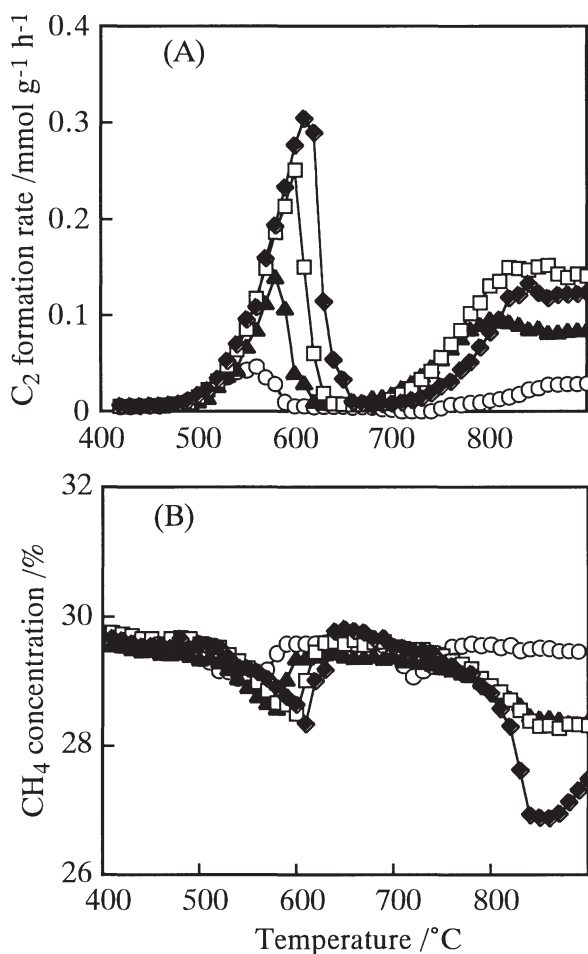


Figure 1. Profiles of formation rate of C₂ hydrocarbons (A) and CH₄ concentration (B) during temperature-programmed reaction of CH₄ and CO₂ on praseodymium oxide: (○) $P(\text{CO}_2) = 0$, (▲) $P(\text{CO}_2) = 20.2$ kPa, (□) $P(\text{CO}_2) = 50.5$ kPa, (◆) $P(\text{CO}_2) = 70.7$ kPa. $P(\text{CH}_4) = 30.3$ kPa, He balance, total flow rate = 100 ml min^{-1} , catalyst weight = 2.0 g .

For the reaction at the low-temperature range of 500–650 °C, CO was formed only when CO₂ was supplied (figure 2(A)), and the rate of CO formation increased with increasing $P(\text{CO}_2)$, with a corresponding decrease in CO₂ concentration, as shown in the results at $P(\text{CO}_2)$ of 50.5 and 70.7 kPa (figure 2(B)). The decrease of CO₂ concentration indicates that CO₂ acts as a reactant for the conversion of CH₄ to C₂ hydrocarbons; it is likely that CO₂ is activated on the Pr oxide and the resulting surface species reacts with CH₄ to give C₂ hydrocarbons. CO was formed simultaneously from CO₂. Comparison of figures 1(A) and 2(A) shows that the low-temperature rate of CO formation is comparable to that of C₂ formation, suggesting that the active oxygen generated from CO₂ is selectively used in the conversion of CH₄ to C₂ hydrocarbons. The selectivity to C₂ hydrocarbons exceeded 90% at 500–650 °C under the reaction conditions in figures 1 and 2. On the other hand, the rate of CO formation in the high-temperature region of >700 °C was overwhelmingly higher than that of C₂ formation. In this case, CO was formed not only from CO₂ but also from CH₄, which

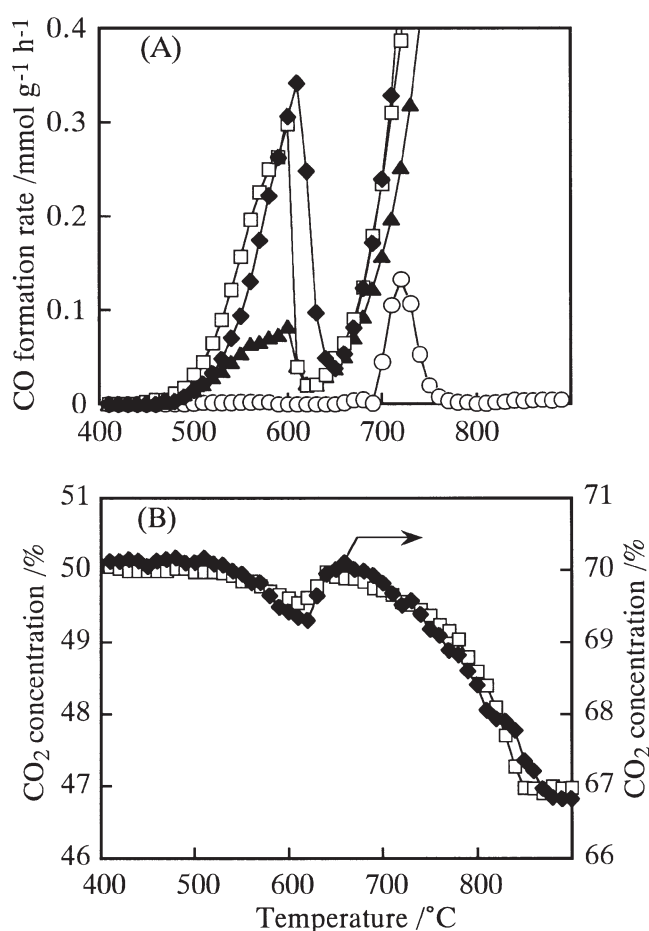


Figure 2. Profiles of formation rate of CO (A) and CO₂ concentration (B) during temperature-programmed reaction of CH₄ and CO₂ on praseodymium oxide: (○) $P(\text{CO}_2) = 0$, (▲) $P(\text{CO}_2) = 20.2$ kPa, (□) $P(\text{CO}_2) = 50.5$ kPa, (◆) $P(\text{CO}_2) = 70.7$ kPa. $P(\text{CH}_4) = 30.3$ kPa, He balance, total flow rate = 100 ml min^{-1} , catalyst weight = 2.0 g .

resulted in much lower C₂ selectivity, the value at 850 °C being about 30%.

Figure 3 shows the change of C₂ yield with contact time (expressed as W/F), which has been varied by changing the gas flow rate (F). The C₂ yield for the low-temperature reaction (at 620 °C) increased almost linearly with contact time and reached ca. 7% at W/F of $0.08 \text{ min g ml}^{-1}$ with C₂ selectivity of 90%. On the other hand, C₂ yield for the high-temperature reaction was only 2% at maximum (figure 3). The consecutive oxidation of C₂ hydrocarbons to CO occurred more easily in this temperature region.

The replacement of CO₂ with O₂ caused the formation of CO₂ alone at 500–700 °C over Pr oxide. A small amount of C₂H₆ was observed only at >700 °C.

Other lanthanide oxides (Yb, La, Ce, Nd, Sm, Tb and Eu) were also tested for the conversion of CH₄ in the presence of CO₂. All these oxides except for Tb oxide were inactive at ≤700 °C. On the other hand, Tb oxide showed almost the same low-temperature conversion of CH₄ to C₂ hydrocarbons as Pr oxide. In a temperature-programmed reaction of CH₄ (30.3 kPa) and CO₂ (70.7 kPa) on Tb oxide, C₂ formation started at 450 °C and showed a peak at

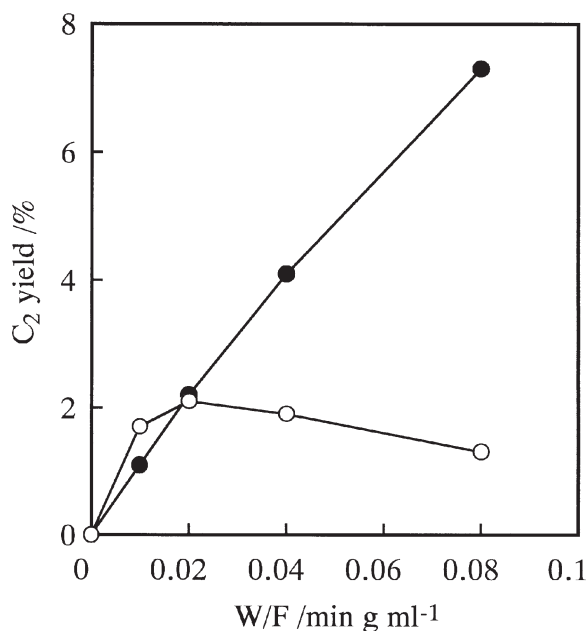


Figure 3. Effect of contact time (W/F) on C_2 yields for low-temperature (620 °C) (●) and high-temperature (850 °C) (○) reactions on praseodymium oxide. $P(CH_4) = P(CO_2) = 30.3$ kPa, He balance, total flow rate = 100 ml min⁻¹, catalyst weight = 2.0 g.

Table 1
Mode of pretreatment of Pr oxide before TPD measurements.

Mode	Atmosphere and temperature		
	After air calcination ^a	During cooling	Just before TPD
Standard	He, 850 °C	He, 850 → 200 °C	He, 200 °C
Optional	Air, 850 °C	Air, 850 → 200 °C	He, 200 °C

^a 850 °C.

530 °C, which was lower by 70 °C than that for Pr oxide. Since oxygen vacancies can be generated much more easily in Pr and Tb oxides than in other lanthanide oxides due to the high lability of lattice oxygen atoms in these two oxides, it is likely that the oxygen vacancies of Pr and Tb oxides are important for the activation of CO₂ and thus for the low-temperature conversion of CH₄.

In order to investigate the effect of oxygen vacancies on the reaction performance, temperature-programmed desorption (TPD) measurements of O₂ were carried out for Pr oxide pretreated at different modes (table 1). As shown in figure 4, the standard pretreatment provided one O₂ desorption peak at 900 °C. On the other hand, the optional pretreatment, that is, the replacement of He with air after air calcination and subsequent cooling, resulted in the appearance of four O₂ desorption peaks at 400, 490, 590, and 900 °C. This indicates a higher concentration of oxygen vacancies in the oxide with the standard pretreatment. The compositions of Pr oxides after the standard and optional pretreatments were estimated to be PrO_{1.73} and PrO_{1.83}, respectively.

Figure 5 shows the formation rates of C₂ hydrocarbons and CO during the reaction of CH₄ and CO₂ on Pr oxides

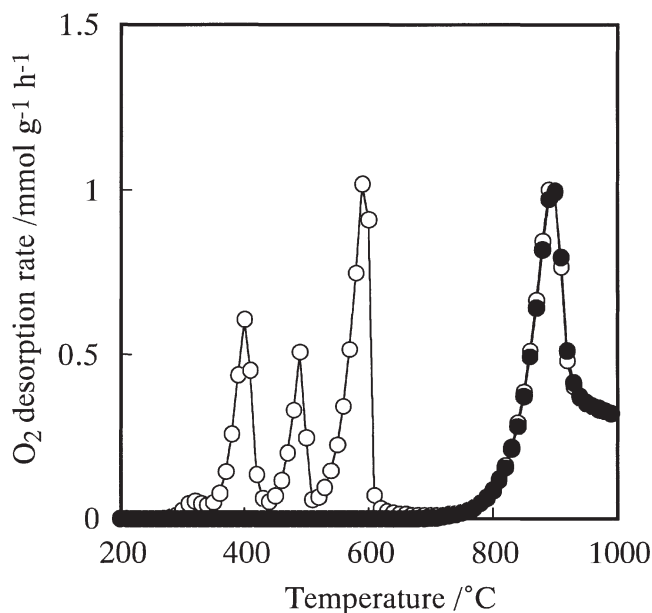


Figure 4. Profiles for O₂ desorption from praseodymium oxides after standard (●) and optional (○) pretreatment. The TPD experiments were carried out in He (100 ml min⁻¹) from 200 to 1000 °C at a rate of 4 K min⁻¹.

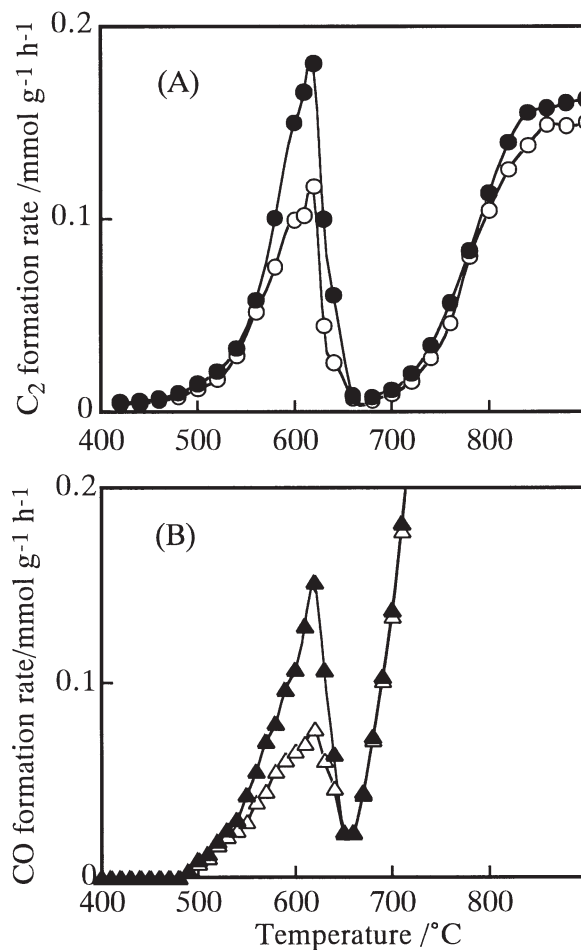


Figure 5. Profiles of formation rate of C₂ hydrocarbons (A) and of CO (B) on praseodymium oxides after standard (●, ▲) and optional (○, △) pretreatment. $P(CH_4) = P(CO_2) = 30.3$ kPa, He balance, total flow rate = 100 ml min⁻¹, catalyst weight = 2.0 g.

pretreated above. Both rates at 500–650 °C were higher on the oxide after the standard pretreatment, i.e., on that with a higher concentration of oxygen vacancies. On the other hand, these rates at >700 °C were not dependent on the mode of pretreatment.

We have attempted to clarify why the increase of temperature above ca. 600 °C decreased the formation rates of both C₂H₆ and CO, as shown in figures 1 and 2. The reaction under the conditions shown in figure 1 ($P(\text{CO}_2) = 70.7 \text{ kPa}$) was stopped at 650 °C, and the Pr oxide was then characterized. No desorption of O₂ was observed from the oxide at the temperature range of 100–1000 °C in the O₂-TPD measurement and the composition was calculated to be PrO_{1.5} (Pr₂O₃). The Pr₂O₃ showed a structure similar to La₂O₃, notably different from that of PrO_{1.73} or PrO_{1.83} which possess the structure of defective fluorite. This indicates the reduction of Pr oxide, in other words, the change of the structure from the defective fluorite to a non-defective one. We think that this is the main reason for the decreased activity as reaction temperature was increased above ca. 600 °C. For the same reason, the reaction was also not sustained for a long time at 600 °C. Further modification of Pr oxide is needed to make the reaction proceed catalytically.

All the observations obtained above strongly suggest that the oxygen vacancies in Pr oxide play crucial roles in the low-temperature conversion of CH₄ to C₂ hydrocarbons by

CO₂. It is plausible that CO₂ adsorbs on the oxygen vacancy to form surface oxygen species, which then activate CH₄. Further investigations on the adsorption and activation mechanisms of CO₂ over vacant sites of Pr oxide are underway.

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